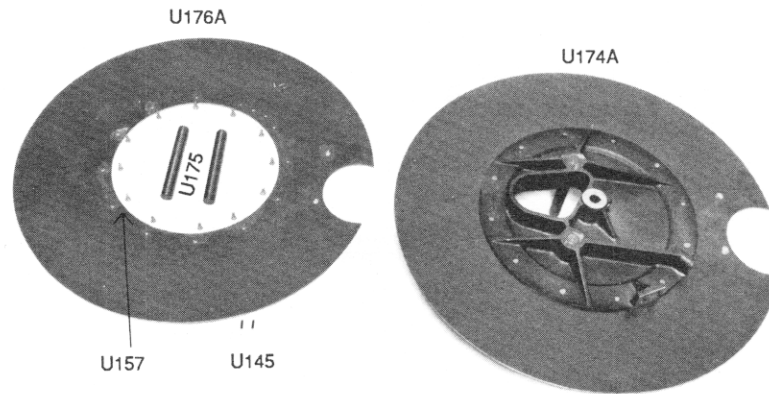


V1577A, B, & V1582A, V1583A Assemblies

U174BW



U142W

U142	Target Stop Bracket	6.20
U143A	Target Stop Finger	6.60
U144	Collars	1.20
U145W	Roll Pins	1.90
U146	Spring	.95
X82A	Screw (Set of 4)	.90
X158A	Nut	.65
X159	Lockwashers	.65

U150AW

U145	Roll Pins	1.90
U149B	Target Guide Finger	1.30
U150	Finger Bracket.....	1.05
U151	Screw	.65
V31	Nut	.65

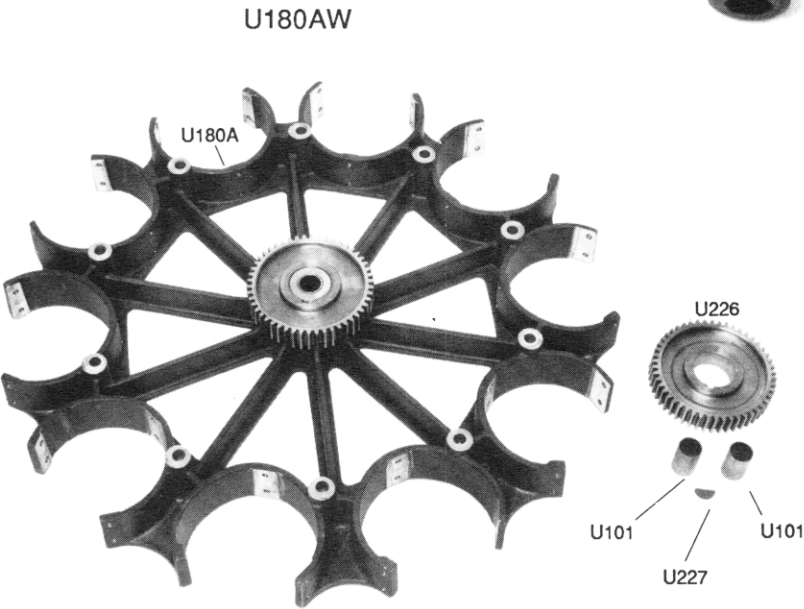
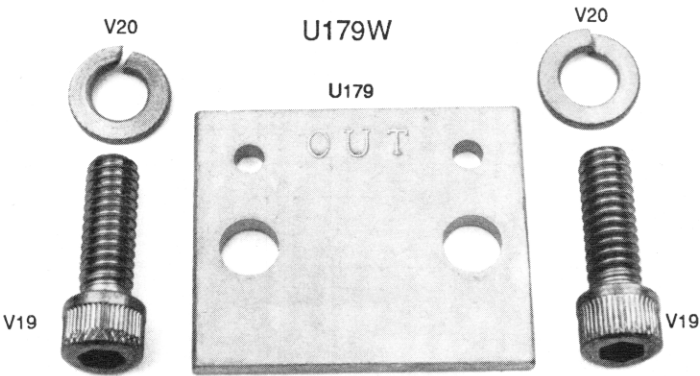
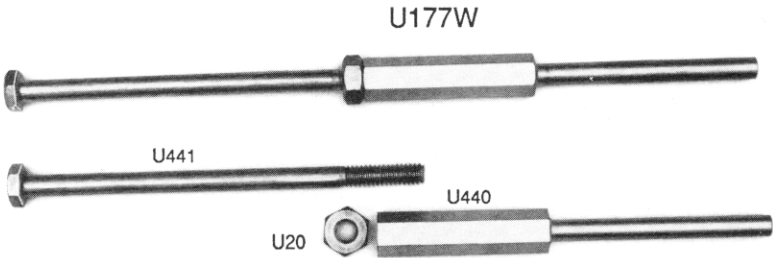
U156W

U156	Cap Screw	.65
X81	Washer.....	.65

U174BW

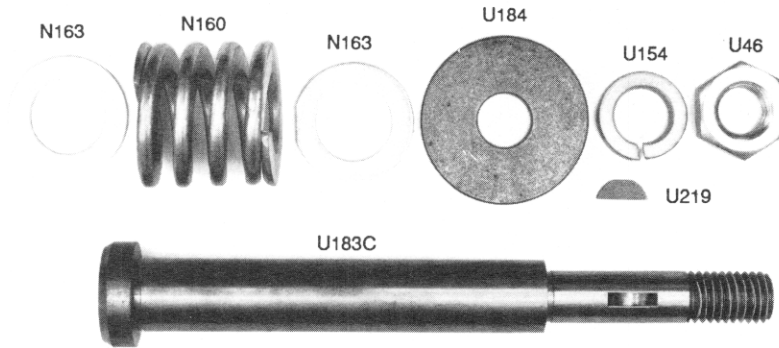
U145	Stop Finger Guide Pin (Set of 4)	1.90
U157	Target Loading Disc Rivet	1.05
U174A	Magazine Base	213.70
U176A	Target Loading Disc	94.40

V1577A, B, & V1582A, V1583A
Assemblies



V1577A, B, & V1582A, V1583A Assemblies

U183CW



U177W

U20	Hex Nut (Set of 12)	2.15
U440	Escapement Plunger	13.45
U441	Screw	.45

U179W

V19	Cap Screw (Set of 6)	1.40
V20	Lockwasher	.65
U179	Escapement Push Rod	4.05

U180AW

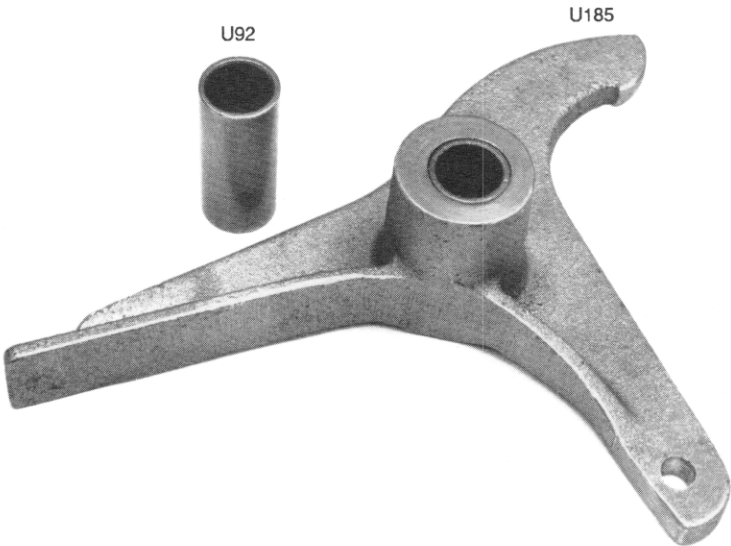
U101	Bushing	1.90
U180A	Magazine Spider	596.65
U226	Indexing Gear	60.00
U227	Woodruff Key	.90

U183CW

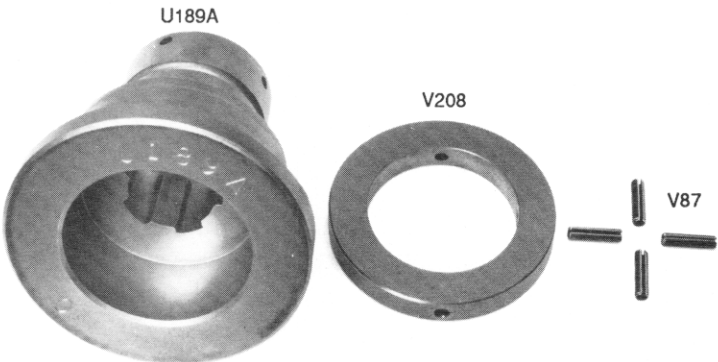
N160	Spring	13.55
N163	Upper Friction Spring	2.05
U46	Hex Nut	1.75
U154	Lockwasher	.65
U183C	Mounting Stud	20.60
U184	Thrust Washer	3.05
U219	Woodruff Key	.90

V1577A, B, & V1582A, V1583A
Assemblies

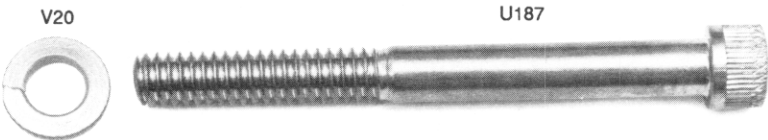
U185W



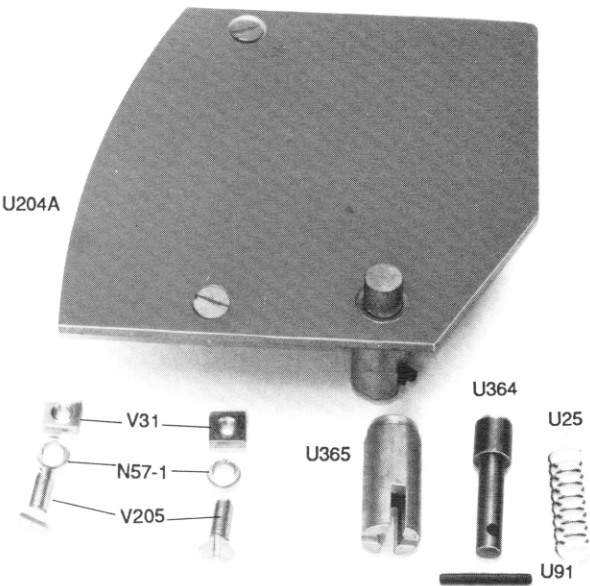
U189AW



U187W

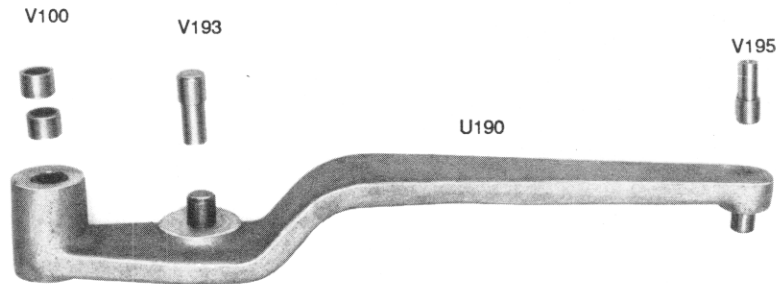


U204AW



V1577A, B, & V1582A, V1583A Assemblies

U190W



U185W

U92	Bushing	1.55
U185	Escapement Lever	158.80

U187W

U187	Cap Screw	.65
V20	Lockwasher	.65

U189AW

V87	Roll Pin	.65
U189A	Target Feed Cam	75.10
V208	Feed Cam Collar	14.15

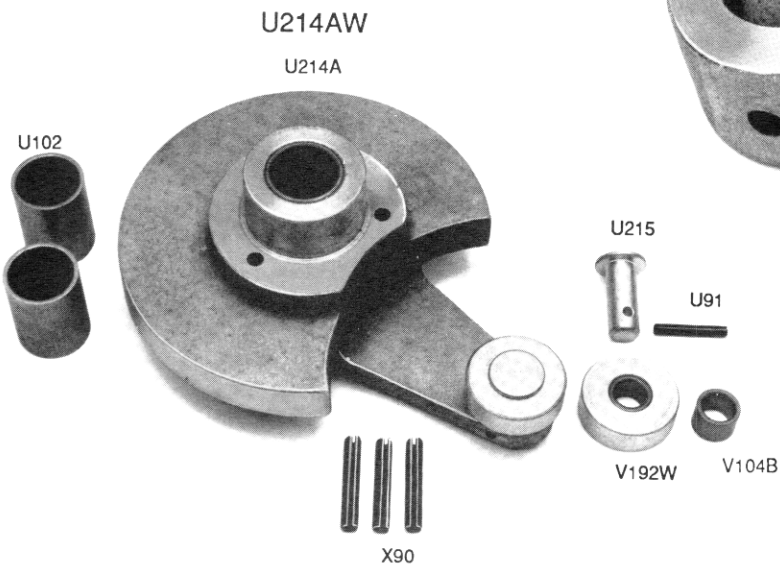
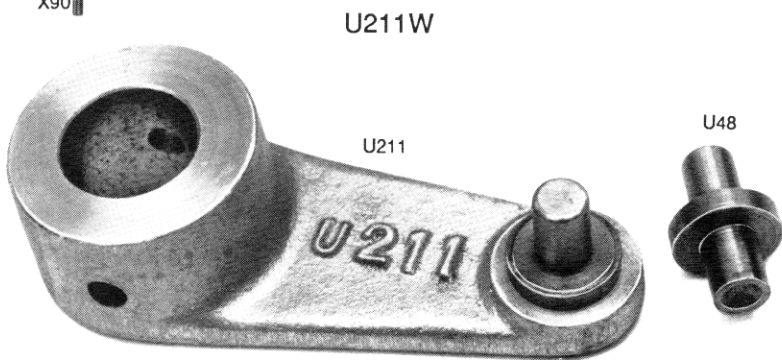
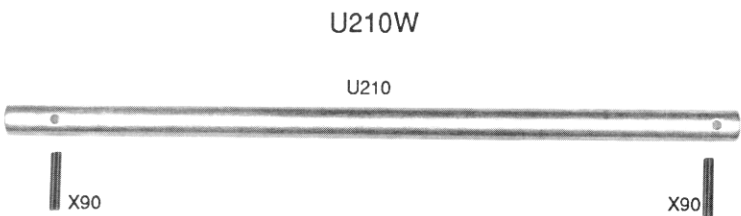
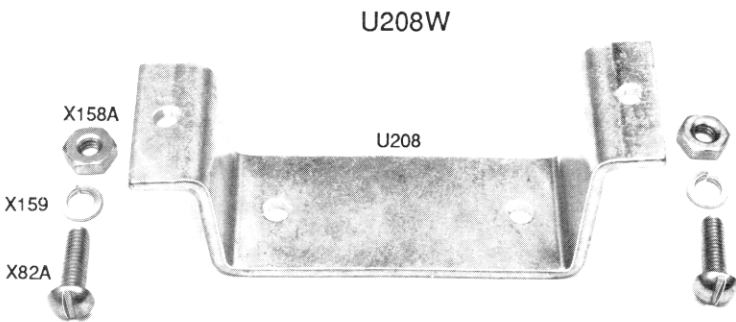
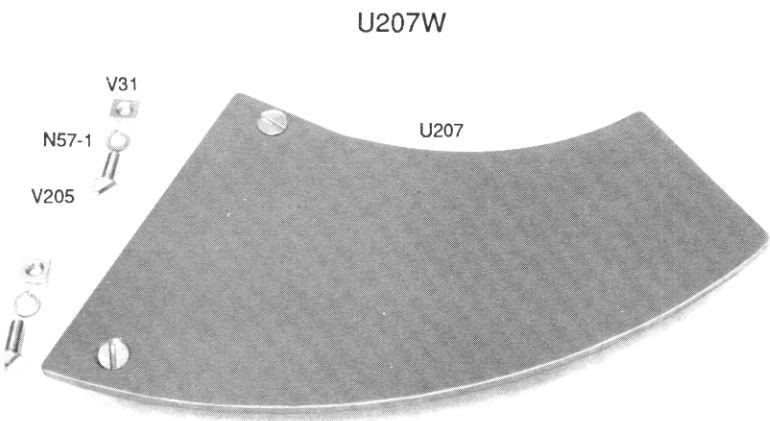
U190W

U190	Target Feed Arm	15.90
V100	Bushing	1.00
V193	Stud	3.20
V195	Stud	1.30

U204AW

U25	Spring	.80
U91	Roll Pin	.70
U204A	Target Feed Shelf	5.35
U364	Target Stop Plunger	9.80
U365	Stop Plunger Holder	12.45
V31	Nut	.65
V205	Screw (set of 2)	.70
N57-1	Washer	.50

V1577A, B, & V1582A, V1583A
Assemblies



V1577A, B, & V1582A, V1583A Assemblies

U207W

U207	Guide Shelf	7.80
V31	Nut	.65
V205	Screw (set of 2)	.70
N57-1	Washer	.50

U208W

U208	Guide Shelf Bracket	7.25
X82A	Machine Screw	.65
X158A	Nut	.65
X159	Lockwasher	.65

U210W

U210	Push Rod Operating Shaft	9.20
X90	Roll Pin	.65

U211W

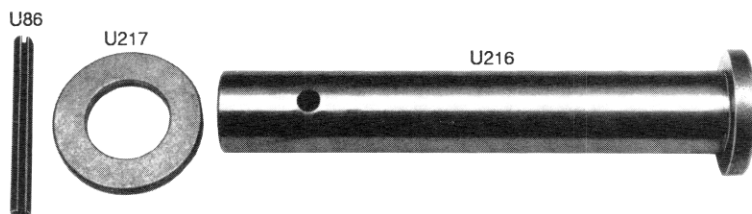
U48	Stud	3.10
U211	Escapement Roller Arm	12.60

U214AW

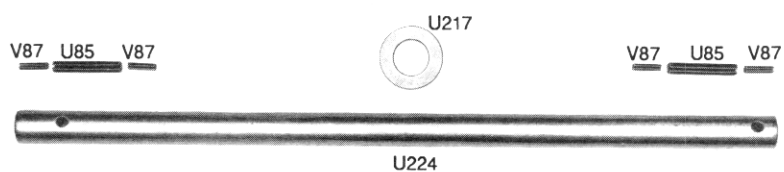
U91	Roll Pin	.70
U102	Bushing	1.50
U214A	Index Drive Gear	53.50
U215	Stud	6.65
V104B	Bushing	.70
V192W	Feed Cam Roll Assembly	10.30
X90	Roll Pin	.65

V1577A, B, & V1582A, V1583A Assemblies

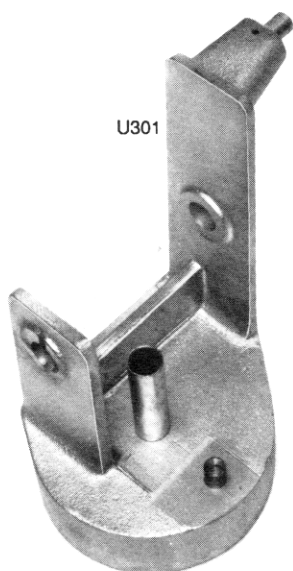
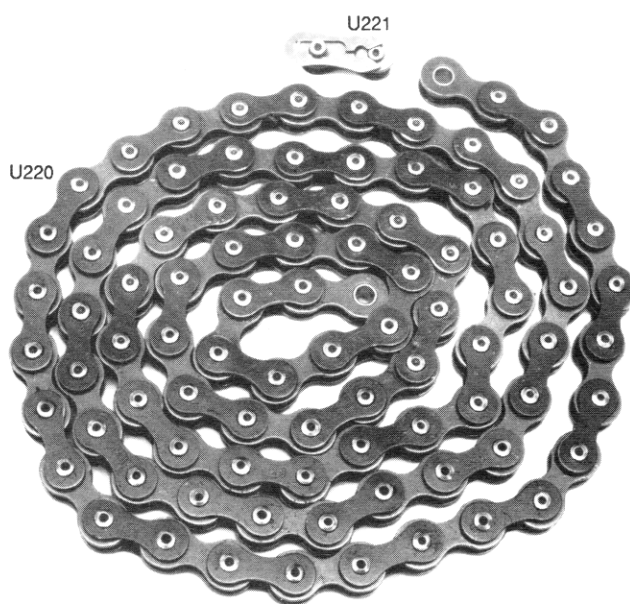
U216W



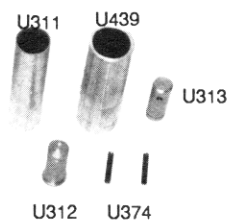
U224AW



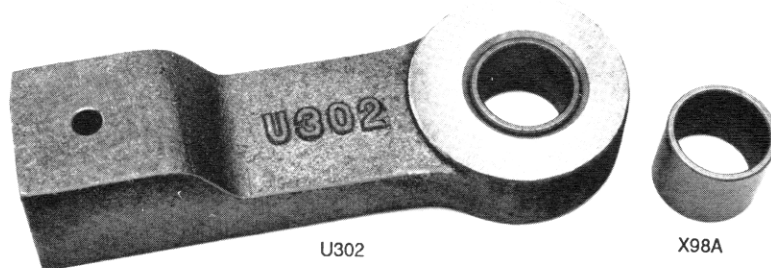
U220W



U301W



U302W



V1577A, B, & V1582A, V1583A Assemblies

U216W

U86	Roll Pin	95
U216	Index Drive Shaft	11.85
U217	Thrust Bearing	2.00

U220W

U220	Index Chain	9.30
U221	Index Chain Connecting Link	1.05

U224AW

U85	Roll Pin	.65
U217	Thrust Bearing	2.00
U224	Index Gear	8.20
V87	Roll Pin	.65

U301W

U301	Base Swivel	205.10
U311	Cable Guide	9.85
U312	Horizontal Pivot	10.60
U313	Vertical Drive Pin	12.30
U374	Roll Pin	.65
U439	Bearing Spacer	2.70

U302W

U302	Rod End	20.55
X98A	Bushing	1.00

V1577A, B, & V1582A, V1583A
Assemblies

