

# INDEX

## Adjustment(s)

Angle (Up to Serial #2739) .....	20
Angle (From Serial #2740...) .....	23
Cold Weather .....	31
Distance/Speed .....	18
Doubles .....	14
Field-Angle (Up to Serial #2739) .....	19
Height For Singles/Doubles Wobble .....	17
Height of Target (Up to Serial #2739) .....	20
Height of Target (From Serial #2740...) .....	23
Release Time .....	31
Wobble .....	17

## Assembly

Throw Arm Brake .....	33
Throw Arm Cocking Pin .....	37
Uni-Band (Main Spring) .....	42

## Brake

Assembly of Throw Arm Brake/Maintenance .....	33
Installation of the Throw Arm Brake/Maintenance .....	34

Changing Uni-Bands on a Main Shaft Clutch System .....	44
--	----

## Clutch, Main Shaft

Assembly/Installation of the Uni-Band (Main Spring) To the Main Shaft Clutch .....	45
Changing a Pair of Uni-Bands on a Main Shaft Clutch System .....	44
Installation of Main Shaft Clutch .....	43

Cocking Pin Assembly (Throw Arm) .....	37
--	----

Cold Weather .....	31
--------------------	----

Compression, Elevator Spring .....	50
------------------------------------	----

## Connection

Elevator Spring ( Up to Serial #2804) .....	49
Elevator Spring (From Serial #2809 ...) .....	49
Power Source .....	4

Cycling (Problem) .....	31
-------------------------	----

## Diagram

#2 .....	2, 5
#3 .....	5
#4 .....	5
#9 .....	7
#11 .....	11
#12 .....	13
#13 .....	13, 15, 21, 24
#14 .....	48
#15 .....	15
#17 .....	16
#19 .....	56
#20 .....	25
#21 .....	18
#22 .....	21, 24
#23 .....	38
#24 .....	38
#25 .....	7
#27 .....	8, 32
#28 .....	42
#31 .....	33
#32 .....	8, 33
#33 .....	52
#34 .....	40
#35 .....	34
#37 .....	51
#38 .....	58
#40 .....	62
#41 .....	53
#42 .....	3
#43 .....	61
#45 .....	59
#46 .....	64
#47 .....	49
#48 .....	49
#49 .....	65
#51 .....	9
#52 .....	9
#54 .....	50
#55 .....	30
#56 .....	56

#57	.....	63
#58	.....	60
#59	.....	45
#60	.....	46
#61	.....	47
#62	.....	47
#81	.....	27
#82	.....	28
#83	.....	29
#85	.....	12, 15
#90	.....	ii
#91	.....	24
#92	.....	55
#93	.....	16
#94	.....	2
#95	.....	55
#96	.....	55
#99	.....	2
#100	.....	7
#101	.....	19, 22
 Disconnecting the Uni-Band (Main Spring) .....		41
 Distance/Speed .....		18
 Doubles		
Adjustments .....		14
Setting Singles/Doubles Roller Plates .....		26
“X” Doubles Finger .....		40
 Elevator Compression Spring, Installation .....		50
 Elevator Spring, Replacement .....		48
 Elevator Spring Connection .....		49
 Field Angle Adjustment (Up to Serial # 2739) .....		19
 Flush Hydraulic Oil .....		57
 Guide Spring Position, Target .....		56
 Hydraulic Cylinder For Wobble (Up to #2804) .....		51, 64
 Hydraulic Cylinder For Wobble (#2805 ....) .....		52, 65

## Installation

Elevator Compression Spring .....	50
Main Shaft Clutch .....	43
PAT-TRAP® .....	1
Throw Arm .....	36
Throw Arm Brake .....	34
Uni-Band (Main Spring) .....	42
Uni-Band (Main Spring) to the Main Shaft Clutch .....	45
"X" Doubles Finger .....	39
 Loading the PAT-TRAP® .....	10
 <b>Main Shaft Clutch</b>	
Assembly of Uni-Band to Main Shaft Clutch .....	45
Changing a Pair of Uni-Bands on a Main Shaft Clutch .....	44
Installation .....	45
 Main Spring, Disconnecting .....	41
 <b>Maintenance</b>	
Flushing the Hydraulic Oil .....	57
Hydraulic Cylinder for the Wobble .....	51, 52
Pump Motor .....	58
Roller Plate (up to #2892 to #2892 .....	25
Target Brush(s) .....	30
Throw Arm Brake .....	33, 34
Throw Arm Cocking Pin .....	37
Throw Arm Shaft Bearing .....	53
 Mounting the Power Control Box .....	4
 OFF, How to Turn .....	10
 Oil, How to Flush .....	57
 ON, How to Turn .....	10
 Oscillation Cylinder, Replacement of .....	54
 Oscillation Soft Shift Valve, Wiring Guide .....	59, 60

## PAT-TRAP®

Doubles .....	14
How It Works .....	6
Installation .....	1
Loading .....	10
Singles .....	12
Turn OFF .....	10
Turn ON .....	10
Wiring Guide .....	66
Wobble .....	17
 Positioning of the Roller Plates from #2893 .....	26
 Power Control Box	
Connecting .....	4
Mounting .....	4
 Power Source Connection .....	4
 Proximity Switches	
Field Angle Adjustment up to #2739 .....	17
How It Works .....	7, 9
Hydraulic Cylinder for Wobble up to #2804 .....	51
Two Hole Targets up to #2739 .....	20, 22
Two Hole Targets from #2740 ... .....	23, 24
Wiring Guide #11 and #12 Switches .....	62
 Pump Motor .....	58
Flushing Hydraulic Oil .....	57
 Reed Switches	
How It Works .....	7, 9
Hydraulic Cylinder for Wobble from #2805 ... .....	52
Wiring Guide #11 and #12 Switches from #2740... .....	63
 Removal/Replacement	
Elevator Spring .....	48
Oscillation Cylinder .....	54
Positioning of the Roller Plate from #2893 .....	26
Retrofitting of the Roller Plate .....	26
Throw Arm .....	35
Turret .....	3

Retrofitting of the Roller Plates .....	25
Roller Plate	
Maintenance up to #2892 .....	25
Position of from #2893 .....	26
Retrofitting of .....	26
Setting Singles/Doubles	
Up to #2892 .....	12, 14
From #2893... .....	31
Shifting the Target Field .....	20
Singles .....	12
Singles Finger .....	39
Soft Shift Valve .....	59, 60
Speed/Distance .....	18
Springs	
Disconnecting the Uni-Band (Main Spring) .....	41
Elevator Compression Spring .....	49
Elevator Spring .....	48, 49, 50
Main Spring (Uni-Band) .....	42, 45
Target Guide Spring .....	56
Uni-Band (Main Spring) .....	42, 45
Straight-Away Targets .....	20, 23
Switches	
#11 and #12 Wiring Guide .....	62, 63
(Two) 2-Hole Targets .....	20, 23
Target Brush Maintenance .....	30

## Target(s)

Angle Adjustment (Up to Serial #2739) .....	19, 20
Angle Adjustment (From Serial #2740...) .....	23
Guide Spring Position .....	56
Height Adjustment (Up to Serial #2739) .....	20
Height Adjustment (From Serial #2740...) .....	23
Setting Speed and Distance .....	18
Target Field, Shifting (From Serial #2740...) .....	23

Target Guide Spring Position ..... 56

Temperature/Release Time ..... 31

## Throw Arm

Brake Assembly .....	33
Brake Installation .....	34
Cocking Pin Assembly .....	37
Installation .....	36
Removal of .....	35
Shaft Bearing .....	53
Stopping the Throw Arm Brake .....	31
Throw Arm/Turret Valve Wiring Guide .....	61

Turret, Removal/Replacement ..... 3

Uni-Band ..... 41, 42, 44, 45

## Valves

Soft Shift, Oscillation .....	59, 60
Throw Arm/Turret .....	61

## Wiring Guide

Hydraulic Cylinder For Wobble (Up to Serial #2804) .....	64
Hydraulic Cylinder For Wobble ( From Serial #2805 ...) .....	65
Oscillation Soft Shift Valve (Up to Serial #2609) .....	59
Oscillation Soft Shift Valve (From Serial #2610...) .....	60
PAT-TRAP® .....	66
Switches: #11 and #12 (Up to Serial #2739) .....	62
Switches: #11 and #12 (From Serial #2740...) .....	63
Throw Arm/Turret Valve .....	61

## **Wobble**

<b>Change over to .....</b>	<b>17</b>
<b>Height Adjustment For Singles/Doubles .....</b>	<b>17</b>
<b>Hydraulic Cylinder .....</b>	<b>51, 52, 64, 65</b>
<b>"X" Doubles Finger .....</b>	<b>39</b>
<b>Adjustment For Doubles .....</b>	<b>14</b>